

MODEL ABUN SPECIFICATIONS

1. Tool capacities:

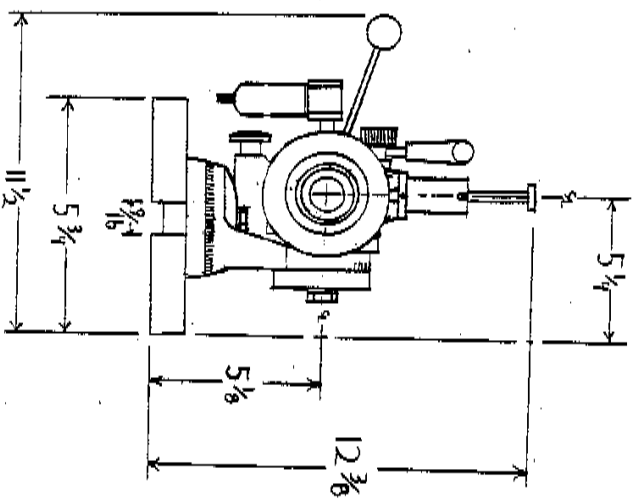
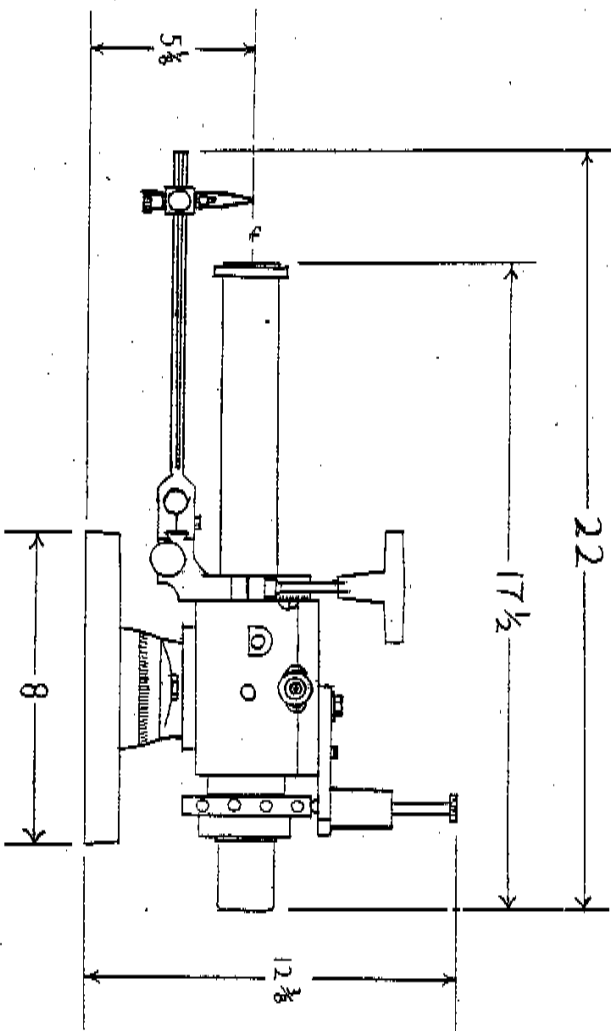
- A. Tool diameter: up to 3-1/2 inches (90mm)
- B. Shank diameter: up to 1-1/8 inch using 5-C or 5-CG collets; 1-1/4, 1-1/2" and 2" inch using 5-C shank bushings
- C. Tool length: up to 12 inches (305mm) overall length when using 5-C or 5-CG collets; up to 10-1/2 inches (265mm) when using 5-C shank bushings
- D. Shank types: straight; #1, #2, #3 and #4 Morse taper
- E. Number of flutes: any number on O. D.; 1, 2, 3, 4, and 6 on end using standard index plate- index plates available for any number of flutes
- F. Length of flute ground: up to 10 inches (250mm) using 5-C or 5-CG collets; up to 8-1/2 inches (215mm) using 5-C shank bushings

2. Angle settings:

- A. O. D.: up to 20 degrees (direct setting)
- B. Tilt: +/- 30 degrees
- C. Rotation: 360 degrees

3. Construction:

- A. Spindle: hardened, chrome plated and ground
- B. Flute finger: dovetail cross feed and micrometer vertical adjustment
- C. Rocker arm: spring-loaded, tilts fixture away for indexing
- D. Micrometer infeed: Graduated in .001 inch (or .04mm) increments of diameter
- E. Air pressure: 80 psi minimum; air filter included
- F. Weight: 55 lbs shipping; 45 lbs net



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